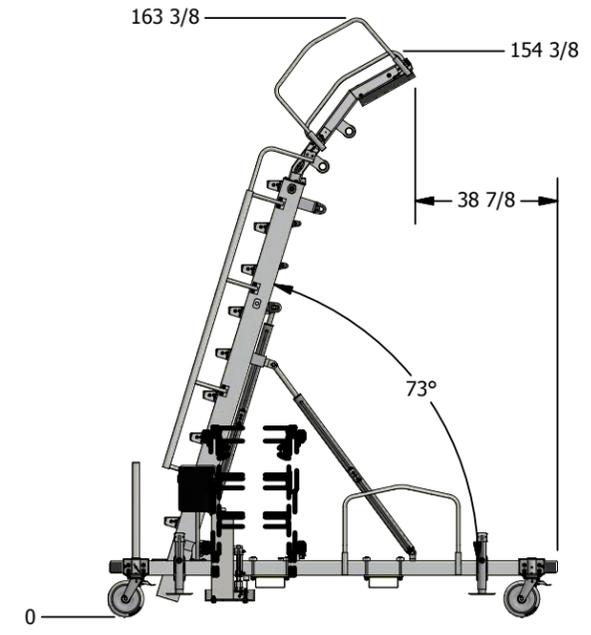
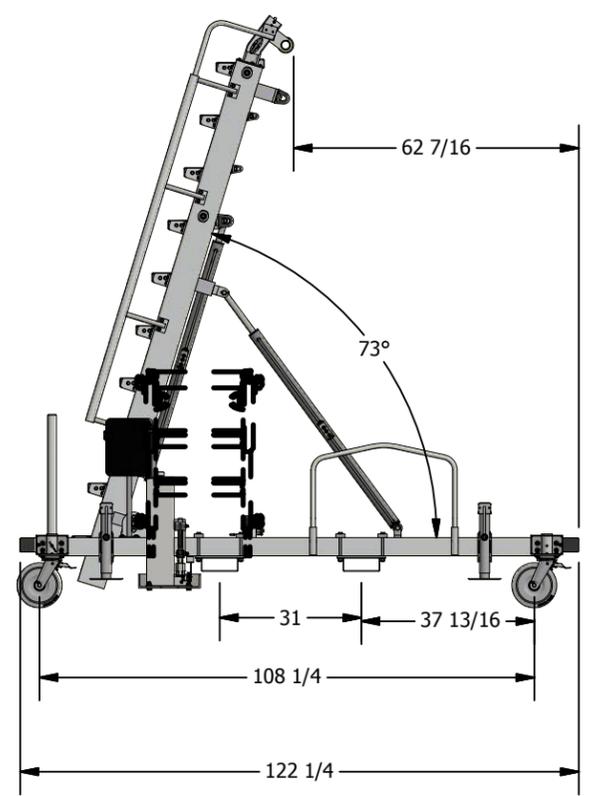
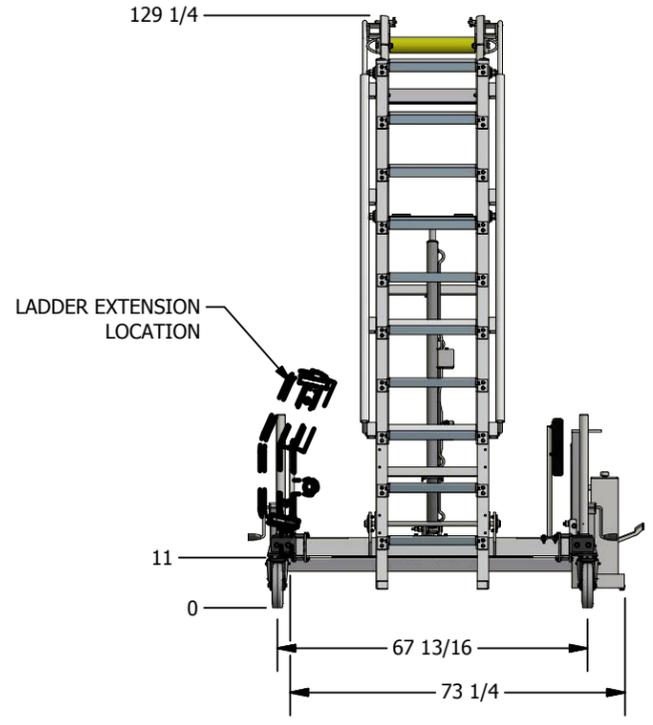
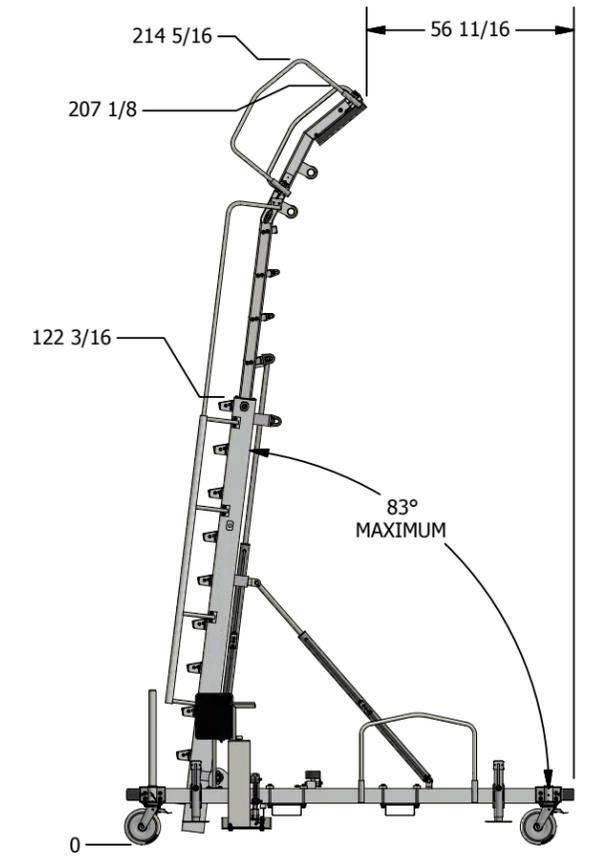
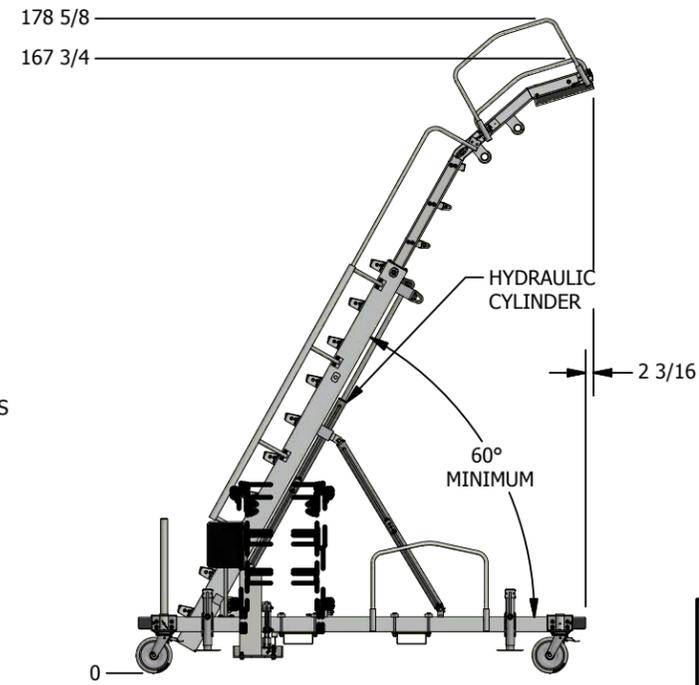
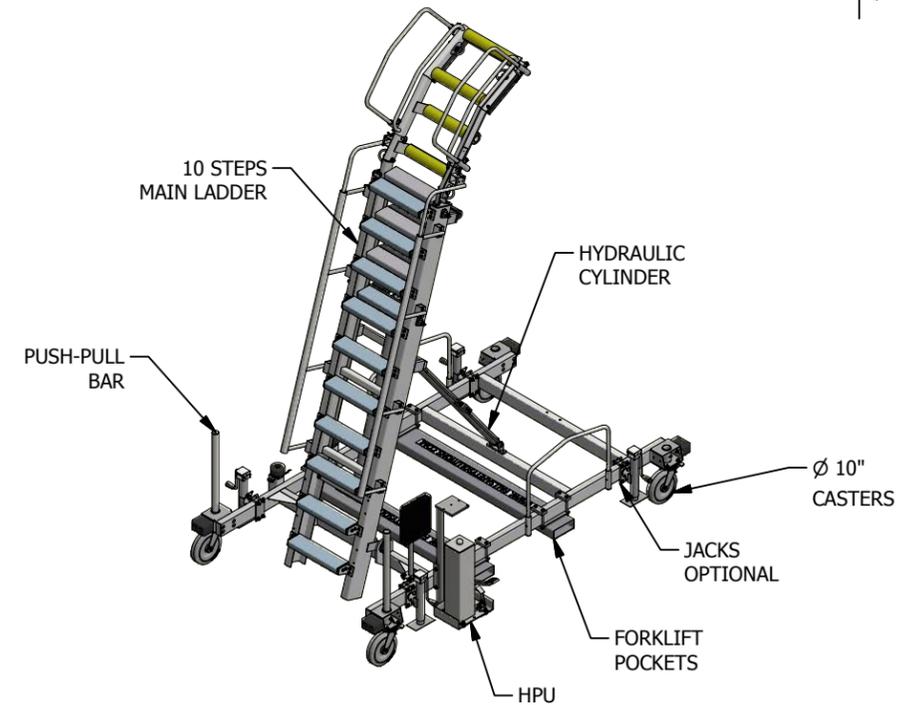


SIGNATURE	DATE
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REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
AA	ISSUED FOR APPROVAL	3/7/2017	C.R.

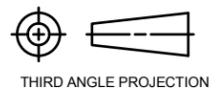


APPROVAL	
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CUSTOMER IS RESPONSIBLE FOR CONFIRMING THE DIMENSIONS AND GENERAL LAYOUT, NOTING ANY EXISTING CONDITIONS THAT MAY AFFECT THIS LAYOUT.	
<input type="checkbox"/> APPROVED AS DRAWN	<input type="checkbox"/> APPROVED AS NOTED
<input type="checkbox"/> REVISE AND RESUBMIT	
BY:	DATE:
TITLE:	
COMPANY:	



- GENERAL NOTES:
- 1) ALL STRUCTURAL STEEL SECTIONS SHALL CONFORM TO CSA G40.21-50W
 - 2) ALL STEEL PLATE AND BAR SHALL CONFORM TO CSA G40.21-44W
 - 3) ALL WELDING SHALL CONFORM TO CSA W59 AND BE UNDERTAKEN BY A WELDER FULLY APPROVED BY THE CANADIAN WELDING BUREAU TO CSA W47 DIVISION
 - 4) ALL WELDS TO BE SMOOTH AND FREE OF BURRS
 - 5) ALL WELDS TO BE 1/4" CONTINUOUS FILLET OR 1/4" EFFECTIVE THROAT FLARE BEVEL U.N.O.

THIS DRAWING AND THE INTELLECTUAL INFORMATION ON THIS DRAWING ARE THE PROPERTY OF LIFTSAFE ENGINEERING & SERVICE GROUP INC. AND MAY NOT BE REPRODUCED OR USED IN ANY MANNER WITHOUT OUR WRITTEN CONSENT



Tolerance Unless Noted Otherwise				
ANGLE	FRACTION	DECIMAL PLACES	INCHES	MILLIMETRES
± 12°	± 1/16	.XXX	± .005	± 0.1
		.XX	± .010	± 0.3
		X	± .020	± 0.5

Part No. V02774		LIFTSAFE ENGINEERING & SERVICE GROUP INC.	
Materials. -----		www.liftsafeinspections.com T. (519) 896-2430/1-800-977-2005, Email: info@liftsafeinspections.com F. (519) 896-2085	
Work Order No.	Customer & Location:	Project: AMS 7X	
Next Assembly.	Checked By: CR	Date: 3/7/2017	Description:
	Designed By: GR	Date: 3/7/2017	SIZE: B
	Drawn By: GR	Date: 3/7/2017	SCALE: N.T.S.
			DWG NO: DF071554-07-10
			SHEET 1 OF 1
			REV AA