

GENERAL NOTES:

- ALL STRUCTURAL STEEL SECTIONS SHALL CONFORM TO CSA G40.21-50W
 ALL STEEL PLATE AND BAR SHALL CONFORM TO CSA G40.21-44W
 ALL WELDING SHALL CONFORM TO CSA W59 AND BE UNDERTAKEN BY A WELDER FULLY APPROVED BY THE CANADIAN WELDING BUREAU TO CSA W47 DRUGCOM DIVISION
- 4) ALL WELDS TO BE SMOOTH AND FREE OF BURRS 5) ALL WELDS TO BE 1/4" CONTINUOUS FILLET OR 1/4" EFFECTIVE THROAT FLARE BEVEL U.N.O.

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(Tolerance Unless Noted Otherwise					
	ANGLE	FRACTION	DECIMAL PLACES	INCHES	MILLIMETRES	
Ψ	± 1/2°	± 1/16	.XXX.	±.005	± 0.1	
THIRD ANGLE PROJECTION			.XX.	± .010	± 0.3	
	I		.Х.	+.020	+0.5	

V02081		AND
Materials.		
Work Order No.		Custome
Next Assembly.		Custome
Checked By:	CR	Date:
Designed By:	GR	Date:
Drawn By:	GR	Date:

