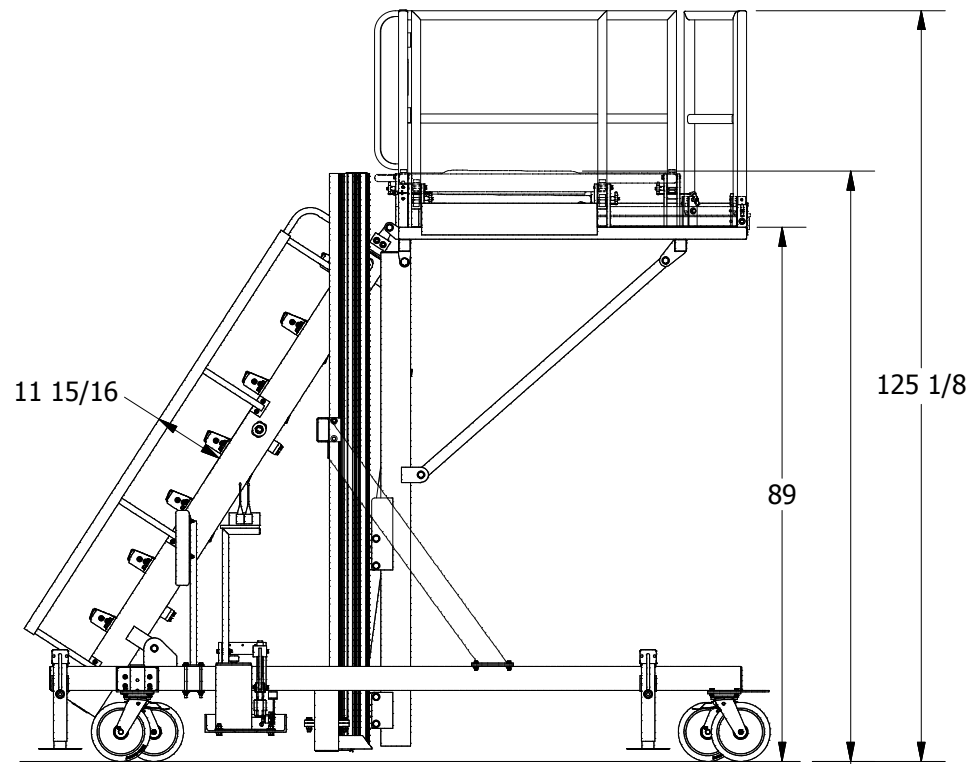
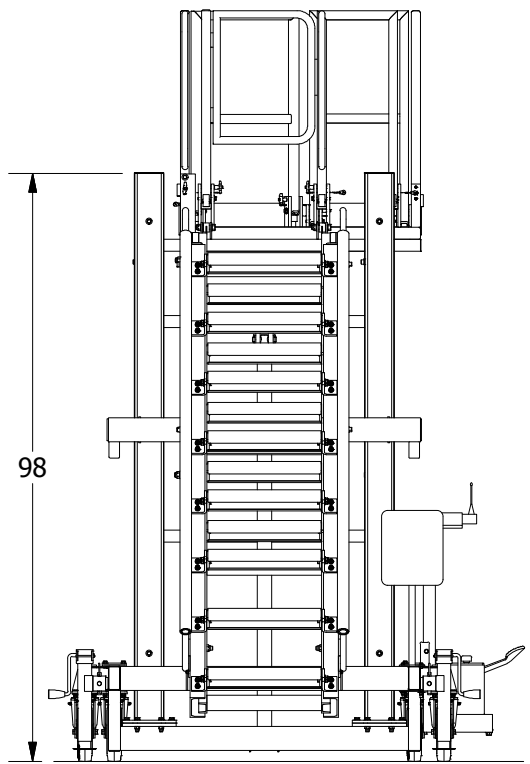


REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
1.0	ISSUED FOR PRODUCTION	9/11/2017	C.R.

	INSP.	
	FAB.	
SIGNATURE		DATE

ROUTING FOR V02968		
OP	OPERATION	COMPLETED
OP 10	ASSEMBLY	
OP 20	N/A	
OP 30	N/A	
OP 40	N/A	
OP 50	N/A	
LAST OP	ASSEMBLY	

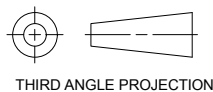


PARTS LIST						
ITEM	QTY	PART NUMBER	DESCRIPTION	LENGTH	MATERIAL	LAST_OP
1	4		Lock Nut 3/8 -16	0	Stainless Steel	PURCHASED
2	8		5/8 FLAT WASHER	0	Stainless Steel	PURCHASED
3	4		5/8-11 Torque Type Hex Nut	0	Stainless Steel	PURCHASED
4	1	V02861	Hydraulic Stand Assembly REV 7.0	0	STEEL	ASSEMBLY
5	1	V02996	PLATFORM & FRAME ASSEMBLY	0	STEEL	ASSEMBLY
6	1	V02998	LADDER ASSEMBLY	0	STEEL	ASSEMBLY
7	1	V03167	BASE ASSEMBLY	0	STEEL	ASSEMBLY
8	1	V02326	DOCUMENT HOLDER WELDMENT	0	STEEL	WELDMENT
9	2		5/8-11 x 4 1/2 HHCS	0	Stainless Steel	PURCHASED
10	2		5/8-11 x 2 3/4 HHCS	0	Stainless Steel	PURCHASED
11	8		3/8 FLAT WASHER	0	Stainless Steel	PURCHASED
12	4		3/8-16 x 2 1/4 HHCS	0	Stainless Steel	PURCHASED
13	1	V03186	3/4" ROUND BAR	3 7/8	Stainless Steel	MACHINE
14	4		3/4 FLAT WASHER	0	Stainless Steel	PURCHASED
15	4		3/16 x 1 1/2 Clevis Pins and Cotter Pins	0	Stainless Steel	PURCHASED
16	1	V03189	3/4" ROUND BAR	5 1/8	Stainless Steel	MACHINE
17	1	V03188	CYLINDER 2" BORE-60" STROKE; Bailey-287225	0	STEEL	PURCHASED

GENERAL NOTES:  
 1) ALL STRUCTURAL STEEL SECTIONS SHALL CONFORM TO CSA G40.21-50W  
 2) ALL STEEL PLATE AND BAR SHALL CONFORM TO CSA G40.21-44W  
 3) ALL WELDING SHALL CONFORM TO CSA W59 AND BE UNDERTAKEN BY A WELDER FULLY APPROVED BY THE CANADIAN WELDING BUREAU TO CSA W47 DIVISION  
 4) ALL WELDS TO BE SMOOTH AND FREE OF BURRS  
 5) ALL WELDS TO BE 1/4" CONTINUOUS FILLET OR 1/4" EFFECTIVE THROAT FLARE BEVEL U.N.O.

98 3/8  
 TOP OF RAILS  
 FOLDING DOWN

THIS DRAWING AND THE INTELLECTUAL INFORMATION ON THIS DRAWING ARE THE PROPERTY OF LIFSAFE ENGINEERING & SERVICE GROUP INC. AND MAY NOT BE REPRODUCED OR USED IN ANY MANNER WITHOUT OUR WRITTEN CONSENT



Tolerance Unless Noted Otherwise				
ANGLE	FRACTION	DECIMAL PLACES	INCHES	MILLIMETRES
± 12°	± 1/16	.XXX	± .005	± 0.1
		.XX	± .010	± 0.3
		.X	± .020	± 0.5

Part No. <b>V02968</b>		LIFSAFE ENGINEERING & SERVICE GROUP INC.	
Materials.		<a href="http://www.liftsafeinspections.com">www.liftsafeinspections.com</a> T. (519) 896-2430/1-800-977-2005, Email: info@liftsafeinspections.com F. (519) 896-2085	
Work Order No.	Customer & Location:	THE BOEING COMPANY Seattle WASHINGTON	
Next Assembly.	Project:	DF071556-04XP BOEING MOD	
Checked By: C.R.	Date: 9/11/2017	Description:	
Designed By: G.R.	Date: 9/11/2017	SIZE: B	SCALE: N.T.S
Drawn By: G.R.	Date: 9/11/2017	SHEET 1 OF 1	
		DWG NO:	<b>V02968</b>
		REV	1.0